### Series Purpose

The purpose of the correctional beverage processing occupation is to oversee inmate workers & participate in receiving, processing & supplying dairy products &/or juice to all correctional facilities in the state's penal system.

Incumbents oversee inmates in receiving, packaging & shipping of processed milk &/or juice.

### Class Title

<table>
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<th>Class Title</th>
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### Class Concept

The full performance level class works under general supervision & requires considerable knowledge of milk processing methods & techniques & skill in operating dairy plant equipment in order to oversee inmates in all phases of receiving, processing, packaging & shipping of processed milk, &/or juice, operate milk processing equipment & conduct required tests on milk & dairy products.
**CLASS TITLE**
Correctional Dairy Processing Plant Operator

**CLASS NUMBER**
53541

**B. U.**
06

**EFFECTIVE**
01/09/2005

**PAY RANGE**
08

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**JOB DUTIES IN ORDER OF IMPORTANCE:** (These duties are illustrative only. Incumbents may perform some or all of these duties or other job-related duties as assigned.)

Monitors inmate workers in all phases of receiving, packaging & distribution of processed milk &/or juice (e.g., cleaning & bagging empty cartons; filling cartons with processed milk &/or juice; loading trucks) & participates in same.

Operates milk processing equipment (e.g., separator, homogenizer, holding tanks), cleans & sanitizes holding tanks & pipelines, conducts variety of tests on milk (e.g., butter fat, milk fat, antibiotic, acidity, lactometer & phosphate tests) & monitors & adjusts temperature & gauges of coolers & holding tanks.

Maintains building security; secures windows, doors & tools; operates milk bulk tanker to deliver milk &/or juice; writes conduct reports on inmates & records figures regarding quantity & milk testing.

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**MAJOR WORKER CHARACTERISTICS:**
Knowledge of milk processing methods & techniques; security measures for detention of felons in controlled environment*; fractions, decimals & percentages. Skill in operation & maintenance of dairy processing & testing equipment. Ability to understand system of mechanical procedures; read, copy & record figures; lift up to 55 lbs.

(*) Developed after employment.

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**MINIMUM CLASS QUALIFICATIONS FOR EMPLOYMENT:**
Formal education in English & arithmetic that includes reading, writing & speaking English & fractions, decimals & percentages; 12 mos. trg. or 12 mos. exp. in operation & maintenance of dairy processing equipment.

- Or equivalent of Minimum class Qualifications For Employment noted above.

Note: If assigned to operate milk bulk tanker; valid Commercial Driver's License is required.

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**TRAINING AND DEVELOPMENT REQUIRED TO REMAIN IN THE CLASSIFICATION AFTER EMPLOYMENT:**
Must obtain & annually renew milk hauler & milk processor license as issued by Board of Health pursuant to Section 3707.374 ORC & milk handlers license & appropriate licenses for weigher, sampler, tester & bulk tank operator as issued by Department of Agriculture pursuant to Section 917.04 & 917.11 ORC. Employees must be licensed within 1 yr. from date of hire.

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**UNUSUAL WORKING CONDITIONS:**
Exposed to constant noise; potentially dangerous equipment & inmate conflicts.