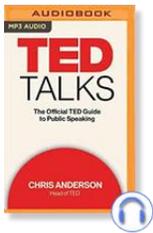


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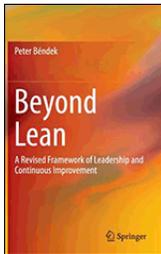
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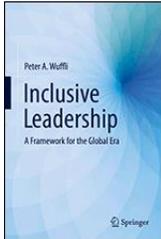


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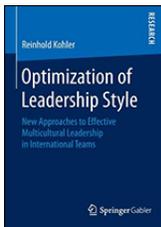
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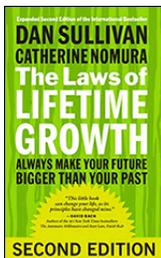
Containing ideas and concepts illustrated with many real-life examples, this insightful management book introduces an inspirational new ethics-oriented approach to business and leadership for current and future leaders.



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